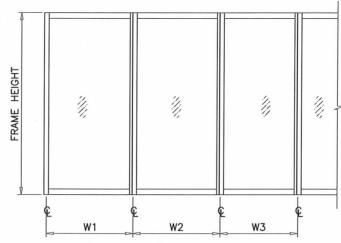


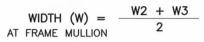
	DESIGN		PACITY -	PSF	÷
NOMINAL DIMS.		MULLION 'M1'		MULLION 'M2'	
WIDTH (W)	FRAME HEIGHT	EXT.(+)	INT.(-)	EXT.(+)	INT.(-)
36"		100.0	130.0	100.0	130.0
42"		100.0	130.0	100.0	130.0
48"		100.0	130.0	100.0	130.0
54"	72"	100.0	130.0	100.0	130.0
60"		100.0	130.0	100.0	130.0
66"		90.9	118.2	90.9	118.2
72"		83.3	108.3	83.3	108.3
36"		100.0	130.0	100.0	130.0
42"		100.0	130.0	100.0	130.0
48"		100.0	130.0	100.0	130.0
54"	78 <b>"</b>	100.0	130.0	100.0	130.0
60"		100.0	130.0	100.0	130.0
66"		90.9	118.2	90.9	118.2
72"		83.3	108.3	83.3	108.3
36"		100.0	130.0	100.0	130.0
42"		100.0	130.0	100.0	130.0
48"		100.0	130.0	100.0	130.0
54"	84"	100.0	130.0	100.0	130.0
60"		100.0	130.0	100.0	130.0
66"		90.9	118.2	90.9	118.2
72"		83.3	108.3	83.3	108.3
36"		100.0	130.0	100.0	130.0
42"		100.0	130.0	100.0	130.0
48"		100.0	130.0	100.0	130.0
54"	90"	100.0	130.0	100.0	130.0
60"		100.0	130.0	100.0	130.0
66"		90.9	118.2	90.9	118.2
72"		83.3	108.3	83.3	108.3
36"		100.0	130.0	100.0	130.0
42"		100.0	130.0	100.0	130.0
48"		100.0	130.0	100.0	130.0
54"	96"	100.0	130.0	100.0	130.0
60"		100.0	130.0	100.0	130.0
66"		90.9	118.2	90.9	118.2
72"		83.3	108.3	83.3	108.3
36"		100.0	130.0	100.0	130.0
42"		100.0	130.0	100.0	130.0
48"	100"	100.0	130.0	100.0	130.0
54"	102"	100.0	130.0	100.0	130.0
60"		100.0	130.0	100.0	130.0
66"		90.9	118.2	90.9	118.2
36"		100.0	130.0	100.0	130.0
42"		100.0	130.0	100.0	130.0
48"		100.0	130.0	100.0	130.0
54"	108"	100.0	130.0	100.0	130.0
60"		100.0	130.0	100.0	130.0
66"		90.9	118.2	90.9	118.2

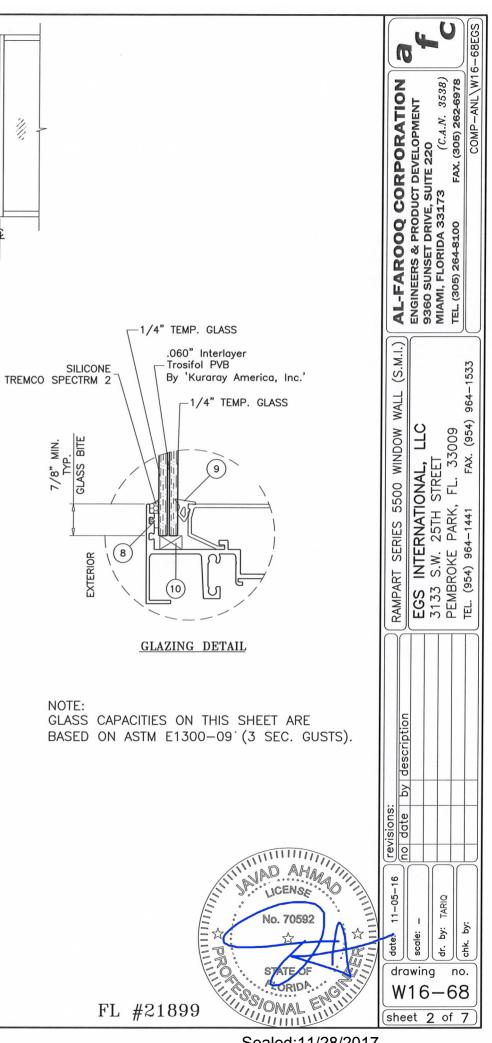
DESIGN LOAD CAPACITY - PSF					
NOMINAL DIMS.		MULLION 'M1'		MULLION 'M2'	
WIDTH (W)	FRAME HEIGHT	EXT.(+)	INT.(-)	EXT.(+)	INT.(-)
36"		100.0	130.0	100.0	130.0
42"		100.0	130.0	100.0	130.0
48"	114"	100.0	130.0	100.0	130.0
54"		100.0	130.0	100.0	130.0
60"		100.0	120.6	100.0	130.0
36"		100.0	130.0	100.0	130.0
42"		100.0	130.0	100.0	130.0
48"	120"	100.0	123.0	100.0	130.0
54"		100.0	111.3	100.0	130.0
60"		100.0	102.2	100.0	129.2

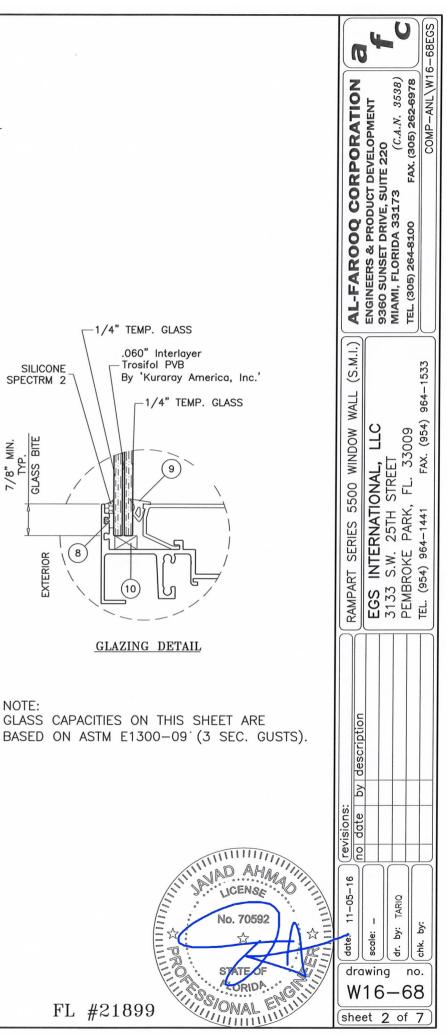
INTERPOLATION BETWEEN WIDTHS OR HEIGHTS ALLOWED.

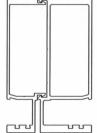


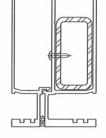
WIDTH (W) = W1 AT FRAME JAMB











MULLION 'M2'

Sx IN^3	
5.50	ALUMI
	STEEL
	TOTAL
	Ix ALUM

	Ix IN <sup>4</sup>	Sx IN^3
LUMINUM	15.440	5.50
TEEL	1.42	.945
OTAL ALUM + Ix STL X 2.9	18.485	

Ix IN^4 15.440

MULLION 'M1'	

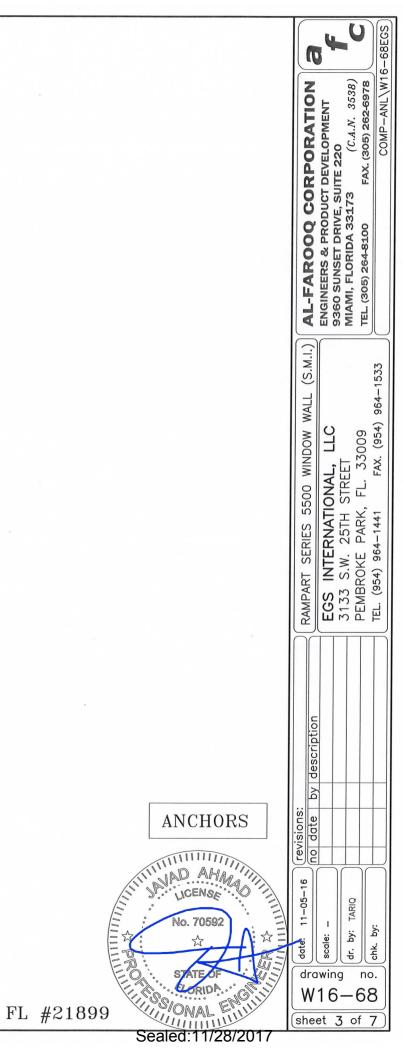
Sealed:11/28/2017

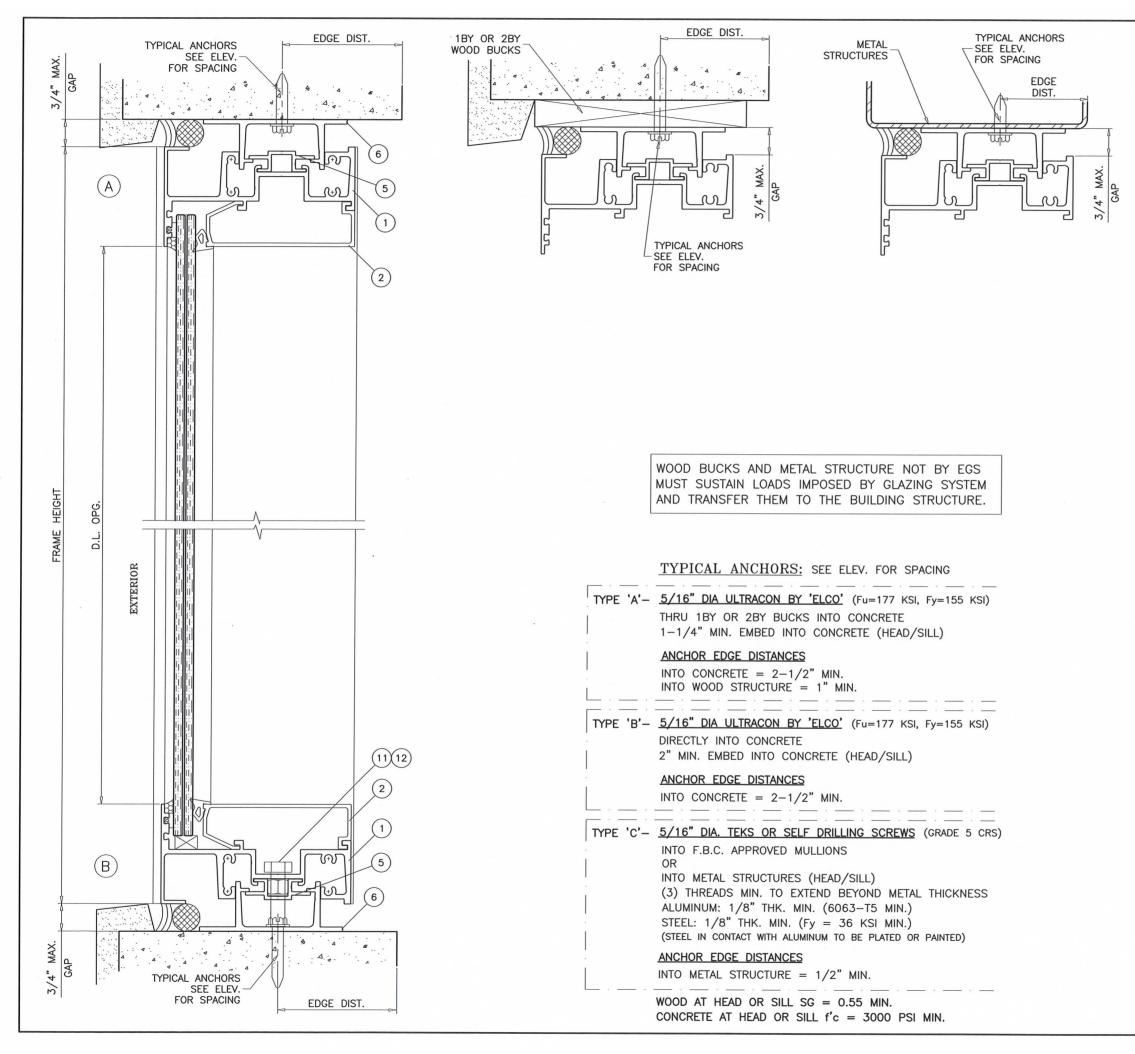
	JAMB/MULLION	ANCHOR LOA	AD CAPACITY	– PSF
NOMINAI	DIMS.	ANCHORS TYPE 'A'	ANCHORS TYPE 'B'	ANCHORS TYPE 'C'
WIDTH (W)	FRAME HEIGHT	EXT. (+) INT. (–)	EXT. (+) INT. (-)	EXT. (+) INT. (-)
36"		130.0	130.0	130.0
42"		130.0	130.0	130.0
48"		117.5	130.0	130.0
54"	72"	104.4	130.0	125.3
60"		94.0	130.0	112.8
66"		85.5	130.0	102.5
72"		78.3	130.0	94.0
36"		130.0	130.0	130.0
42"		124.0	130.0	130.0
48"	-	108.5	130.0	130.0
54"	78"	96.4	130.0	115.7
60"		86.8	130.0	104.1
66"		78.9	130.0	94.7
72"		72.3	130.0	86.8
36"		130.0	130.0	130.0
42"		115.1	130.0	130.0
48"		100.7	130.0	120.9
54"	84"	89.5	130.0	107.4
60"		80.6	130.0	96.7
66"		73.2	130.0	87.9
72"		67.1	129.4	80.6
36"		125.3	130.0	130.0
42"		107.4	130.0	128.9
48"		94.0	130.0	112.8
54"	90"	83.6	130.0	100.3
60"		75.2	130.0	90.2
66"		68.4	130.0	82.0
72"		62.7	120.8	75.2
36"		117.5	130.0	130.0
42"		100.7	130.0	120.9
48"		88.1	130.0	105.8
54"	96"	78.3	130.0	94.0
60"		70.5	130.0	84.6
66"		64.1	123.5	76.9
72"		58.8	113.3	70.5
36"		110.6	130.0	130.0
42"		94.8	130.0	113.7
48"		82.9	130.0	99.5
54"	102"	73.7	130.0	88.5
60"		66.4	127.9	79.6
66"		60.3	116.3	72.4
36"		104.4	130.0	125.3
42"		89.5	130.0	107.4
48"	105"	78.3	130.0	94.0
54"	108"	69.6	130.0	83.6
60"		62.7	120.8	75.2

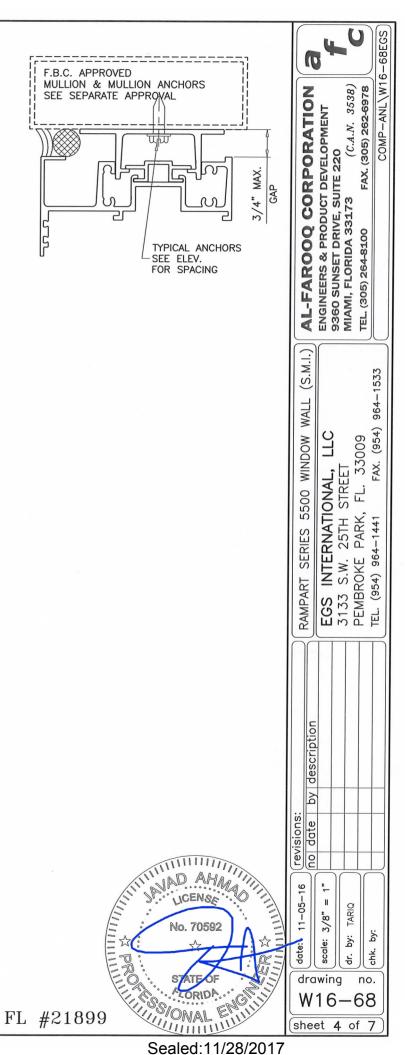
JAMB/MULLION ANCHOR LOAD CAPACITY - PSF					
NOMINAL DIMS.		ANCHORS TYPE 'A'	ANCHORS TYPE 'B'	ANCHORS TYPE 'C'	
WIDTH (W)	FRAME HEIGHT	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	
36"	114"	98.9	130.0	118.7	
42"		84.8	130.0	101.8	
48"		74.2	130.0	89.1	
54"		66.0	127.2	79.2	
60"		59.4	114.4	71.2	
36"		94.0	130.0	112.8	
42"		80.6	130.0	96.7	
48"	120"	70.5	130.0	84.6	
54"		62.7	120.8	75.2	
60"		56.4	108.7	67.7	

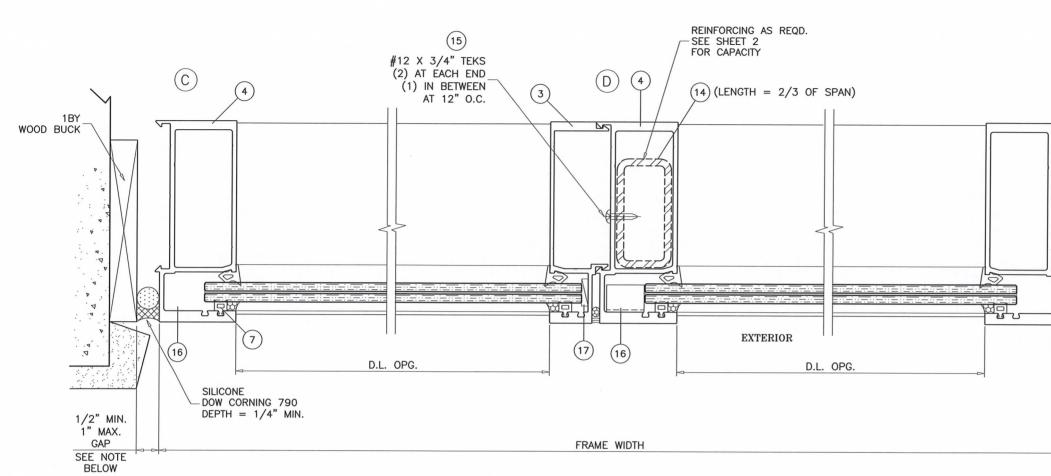
INTERPOLATION BETWEEN WIDTHS OR HEIGHTS ALLOWED.

SEE SHEET 4 FOR ANCHOR DESCRIPTION.









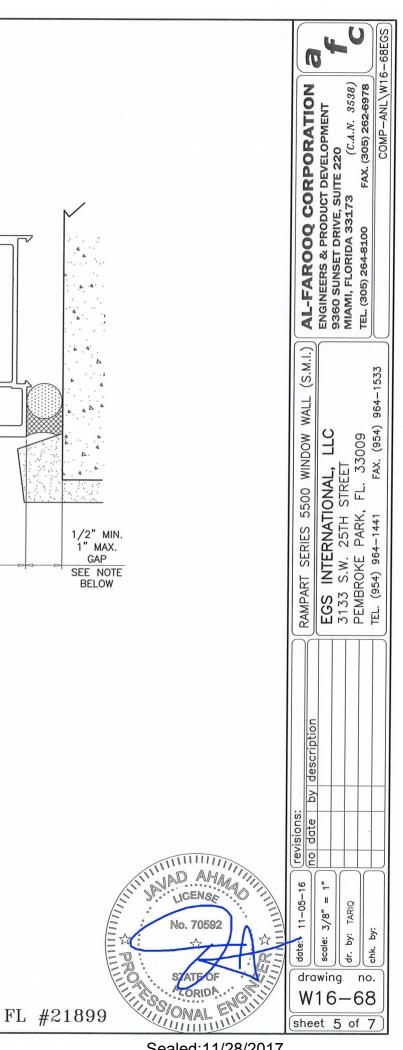
## NOTE:

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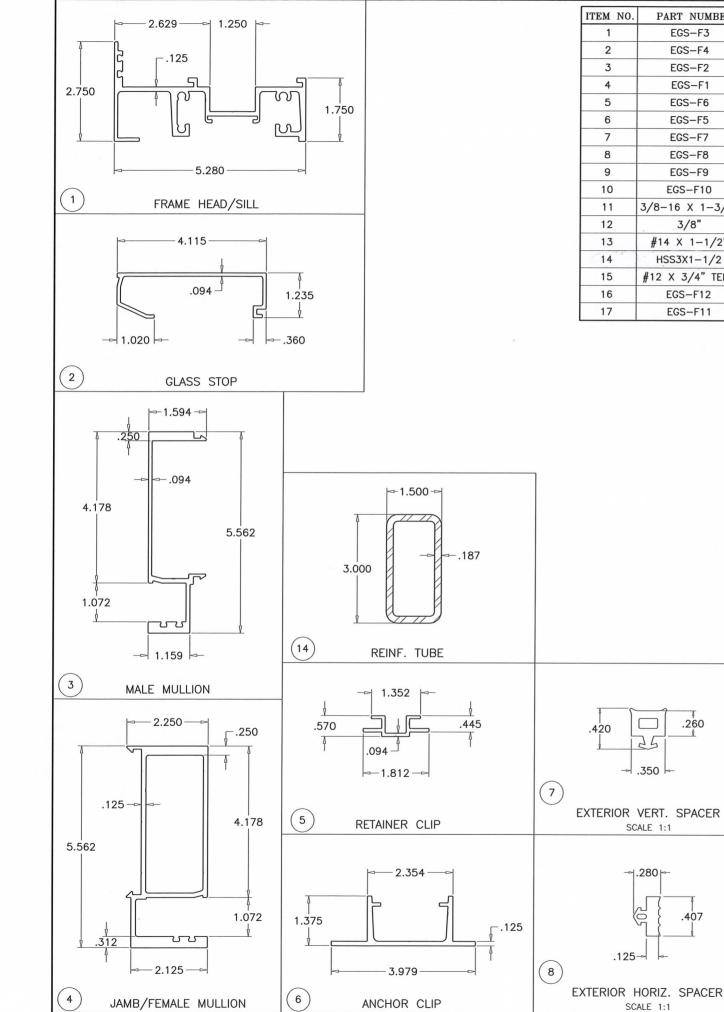
MAX. MOVEMENT CONSIDERED=100% STRETCH. PLEASE REFER TO SEALANT MANUFACTURER'S DATA AND APPLICATION MANUAL FOR COMPATABILITY OF SEALANT TO SUBSTRATE & WINDOWALL MATERIAL/FINISH AND COMPLIANCE FOR WARRANTY. REFER TO ACI-117-10 FOR CONSTRUCTION TOLERANCES.

ALTERNATE SEALANTS AT JAMB GAPS CAN BE DESIGNED BY ENGINEER OF RECORD BASED ON MANUFACTURER GUIDE LINES.

GAPS LESS THAN 1/4" MAY BE DESIGNED BY ENGINEER OF RECORD BY THE USE OF BOND BREAKER TAPE OR 15% OF GAP ALLOWED MOVEMENT.



Sealed:11/28/2017



ITEM NO.	PART NUMBER	QUANTITY	DESCRIPTION	MATERIAL	M
1	EGS-F3	AS REQD.	FRAME HEAD/SILL	6063-T6	- 1
2	EGS-F4	AS REQD.	GLASS STOP	6063-T5	-
3	EGS-F2	AS REQD.	MALE MULLION	6005-T5	-
4	EGS-F1	AS REQD.	JAMB/FEMALE MULLION	6005-T5	-
5	EGS-F6	AS REQD.	ADJUSTMENT RETAINER CLIP, 3" LONG	6063-T5	-
6	EGS-F5	AS REQD.	ANCHOR CLIP, 12" LONG	6005-T5	-
7	EGS-F7	AS REQD.	EXTERIOR VERT. SPACER	EPDM	Т
8	EGS-F8	AS REQD.	EXTERIOR HORIZ. SPACER	EPDM	Т
9	EGS-F9	AS REQD.	INTERIOR WEDGE GASKET	EPDM	Т
10	EGS-F10	AS REQD.	SETTING BLOCKS AT 1/4 POINTS, 4" LONG	EPDM	G
11	3/8-16 X 1-3/4"	1/ CLIP	ADJUSTMENT FASTENER AT SILL	ST. STEEL	-
12	3/8"	1/ CLIP	NYLON LOCK HEX NUT AT SILL	ST. STEEL	-
13	#14 X 1-1/2"	4/ CORNER	ASSEMBLY FASTENERS	ST. STEEL	P
14	HSS3X1-1/2	AS REQD.	REINFORCING TUBE (LENGTH = $2/3$ OF MULL HT.)	STEEL	A
15	#12 X 3/4" TEKS	AS REQD.	REINFORCEMENT TUBE FASTENERS	ST. STEEL	(2
16	EGS-F12	AS REQD.	3/4" X 3/4" X .062" ANGLE	ALUM	A
17	EGS-F11	AS REQD.	4" LONG GLASS SPACER, 6" FROM TOP & BOTTOM	EPDM	D

-.590-

.290

INTERIOR WEDGE GASKET

SCALE 1:1

.489

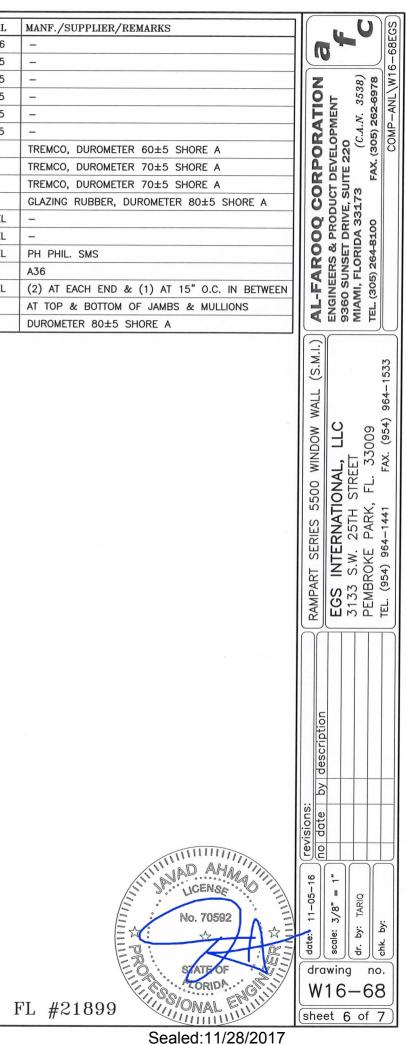
.623

(9)

.260

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.407



Sealed:11/28/2017

